

120 INCH TELESCOPE COUDE' SUPPORT FRAME ADJUSTMENT

SHEET I

12-12-78

INSTALLATION OF SOUTH SUPPORT - COUDE' ROOM

IN NOVEMBER 78 A NEW SUPPORT FOR THE SOUTH CORNER OF THE COUDE' FRAME WAS INSTALLED. THE SUPPORT WAS DESIGNED BY "CEIDEBURG ENG'G." (408) 6BB-3841 DWG. NO. 14-C-14, AND WAS BUILT IN OUR SHOP.

THE IDEA BEHIND THE DESIGN IS TO ALLOW THE COUDE' FRAME TO PIVOT ON A SPHERICAL BEARING (SOUTH) WHILE THE WEST SUPPORT GOT NEW HARDENED PLATES SO IT CAN SLIDE IN AN E-W DIRECTION.

DR. G. HERBIG, R. LAUB, N. JERN & F. MUELLER WERE PRESENT AT THE INSTALLATION.

WE FIRST MADE A TARGET ON THE TOP OF THE I-BEAM SOUTH CORNER, AND CENTERED A PLUMB BOB ON IT.

WE REMOVED THE BOTTOM COLLIMATOR AND ITS HOUSING, AND THE LIFT MOTOR ON THE ECHELLE-CROSSDISPERSER.

WE PLACED JACKS AND COMEALONGS AT VARIOUS PLACES (SEE SHEET II & III) UNDER THE FRAME AND RAISED THE SOUTH CORNER APPROX. $3\frac{1}{2}$ " TO CLEAR THE STUDS THAT ARE IMBETTED IN THE PIER.

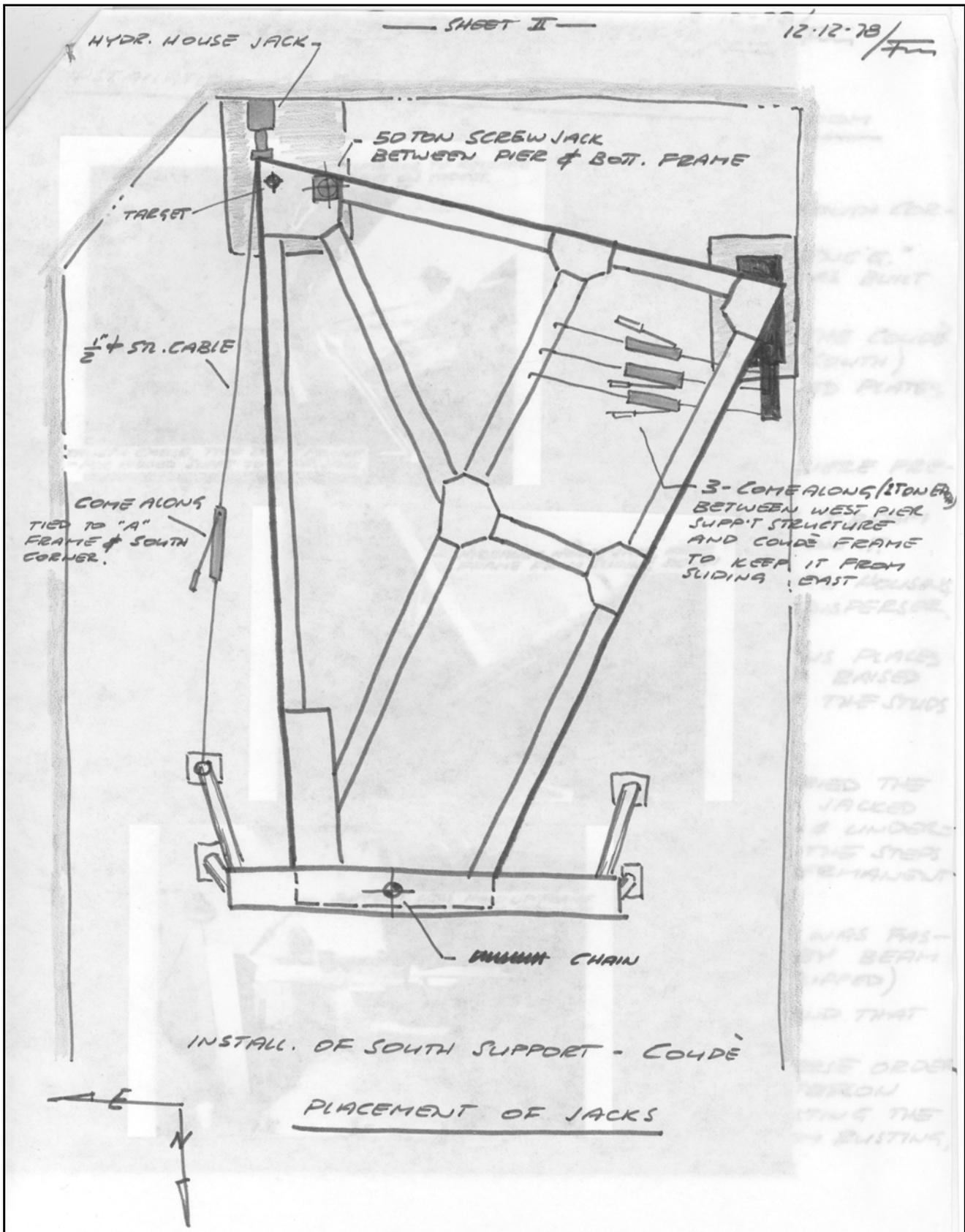
WE DISMANTLED THE WELDMENT THAT CARRIED THE SUPPORT WHEEL, CLAMPED EARS TO IT AND JACKED IT UP HIGH ENOUGH TO GET 2 BDOT 2x4 UNDERNEATH. THEN WE SLID THE WELDMENT ONTO THE STEPS OF THE COUDE' RM WHERE IT FOUND A PERMANENT RESTING PLACE.

NEAL WELDED UP A SUPPORT FRAME WHICH WAS FASTENED TO THE I BEAM OF THE COUDE' FRAME BY BEAM CLAMPS (TO TAKE THE LOAD IN CASE A JACK SLIPPED)

THEN THE NUTS CAME OFF THE BASE PLATE AND THAT TOO WAS REMOVED.

THE NEW SUPPORT WAS INSTALLED IN REVERSE ORDER. THE BASE PLATE WAS SPRAYED WITH A THIN ZINC FILM TO FACILITATE MOVING (FOR FINE ADJUSTING THE FRAME) AND TO PREVENT THE STEEL FROM RUSTING,

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7-20-79/
Fm

COUDE' FRAME ALIGNMENT

AFTER THE INSTALLATION OF THE NEW SOUTH SUPPORT IN NOV. 78. DR. GEORGE HERBIG & GENE HARIAN TRIED TO REALIGN THE OPTICS AND FOUND THE FRAME TO BE OFF.

THEY MEASURED THE OPTICAL AXIS AT THE $6\frac{1}{2}$ " COLLIMATOR AND FOUND IT TO BE APPROX $1\frac{1}{2}$ " OFF TO THE RIGHT.
(THE COLLIMATOR)

GEORGE HERBIG, THE MOUNTAIN CREW AND I TRIED TO MOVE THE FRAME WEST (BY MEANS OF THE ADJUSTMENT SCREWS AT THE SOUTH SUPPORT) BUT THAT MOVED THE WHOLE FRAME OVER AN EQUAL AMOUNT TOP (SLIT PLATE) AND BOTTOM (SOUTH SUPPORT)

THE CHAIN, FROM WHICH THE FRAME IS SUSPENDED DID NOT ACT AS A PIVOT POINT, IT MERELY MOVED FROM SIDE TO SIDE.

WE THEN BROUGHT THE FRAME BACK TO ITS ORIGINAL POSITION AND STARTED LOWERING THE CAM FOLLOWER AT THE SOUTH WEST CORNER OF THE FRAME. APPROX. 0.25 " THAT CORRECTED THE MISALIGNMENT AT THE $6\frac{1}{2}$ " COLLIMETER BY ABOUT $\frac{5}{8}$ "

WE COULD NOT LOWER THE CAM FOLLOWER ANYMORE, BECAUSE

a.) IT WAS AT THE END OF ITS TRAVEL.

b.) THE LIFT MOTOR OF THE 40" CAMERA CAME TO WITHIN $\frac{1}{8}$ " CLEARANCE OF THE CEILING.

WE LEFT THE FRAME IN THIS POSITION FOR THE TIME BEING. I WENT BACK TO THE MOUNTAIN TO SEE IF WE COULD MOVE THE FRAME NORTH, USING THE CAM FOLLOWER AT THE SOUTH-WEST CORNER AS A PIVOT POINT.

THERE IS 2 " MOVEMENT LEFT IN THE PUSH SCREWS AT THE SOUTH SUPPORT (THAT IS $1\frac{5}{8}$ " ALONG THE POLAR AXIS)

HOWEVER THERE IS ONLY ABOUT $1\frac{1}{2}$ " CLEARANCE BETWEEN THE NO VII GRATING AND THE WALL OF THE COUDE' ROOM

$\frac{1}{2}$ " CLEARANCE BETWEEN THE STRUCTURE OF THE SLIT PLATE AND THE PERISCOPE, ABOUT $\frac{2}{3}$ " CLEAR. BETWEEN THE

RIGHT SIDE OF THE SLIT PLATE AND THE SLIT ROOM WALL

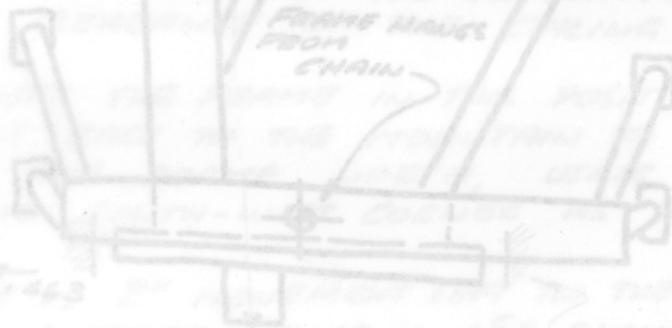
(THE DIRECT. IN WHICH THE PLATE WOULD MOVE)

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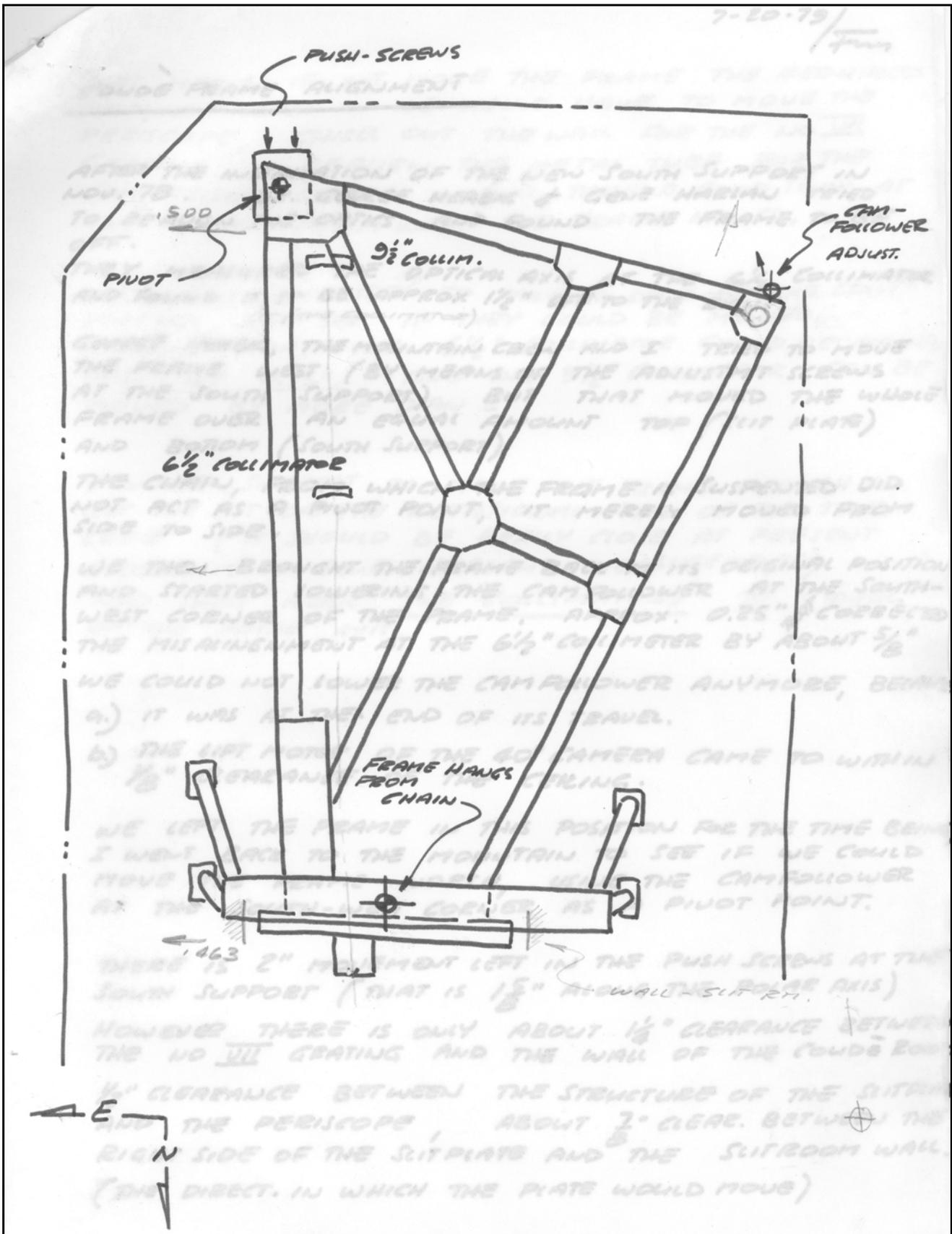
PUSH-SCREWS
THAT MEANS IF WE MOVE THE FRAME THE REQUIRED
AMOUNT NORTH - WE WOULD HAVE TO MOVE THE
PERISCOPE, CHISEL OUT THE WALL FOR THE NO VII
GRATING. REALIGN THE METAL TUBE FOR THE
COMPARISON LIGHTS AND TAKE A GOOD LOOK AT
THE CHAIN FROM WHICH THE FRAME HANGS.

DR. HERBIG SUGGESTED TO TAKE A LOOK AT THE COLLI-
MATORS AND SEE IF THEY COULD BE MOVED.
I FOUND THAT THE $6\frac{1}{2}$ " COLLIMATOR COULD BE MOVED
EAST BY 0.75" AND THE $9\frac{1}{2}$ " COLLIMATOR CAN BE
MOVED BY MORE THAN 2".

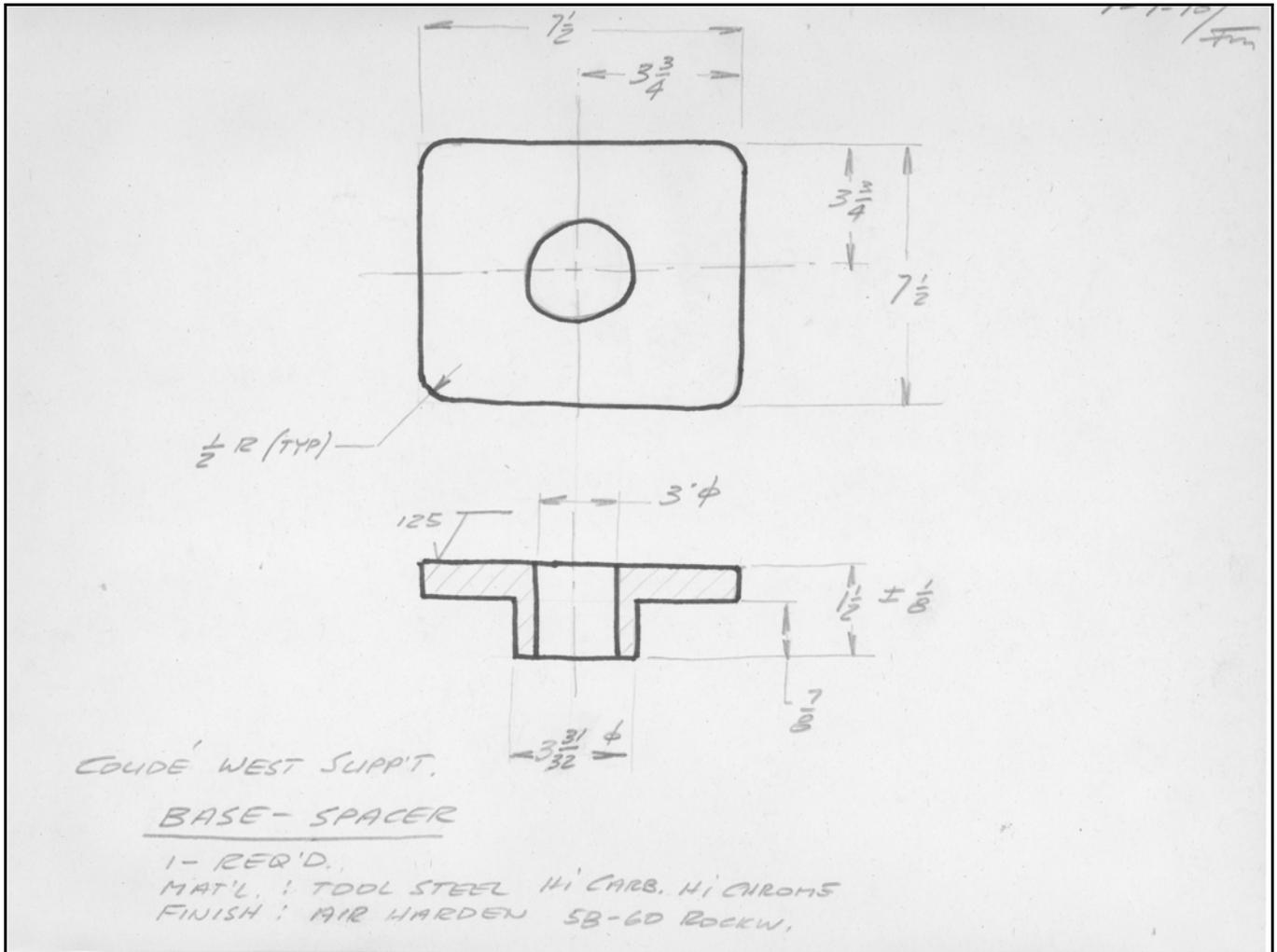
$6\frac{1}{2}$ " COLLIMATOR
I WOULD SUGGEST TO MOVE THE FRAME ENOUGH TO
GET THE SLIT ON THE ROTATIONAL AXIS OF THE TELE-
SCOPE (IT SHOULD BE REALLY CLOSE AT PRESENT
ACCORDING TO GENE HARLIANS MEASUREMENTS)
AND THEN MOVE THE COLLIMATORS TO CENTER
OF THE POLAR AXIS.



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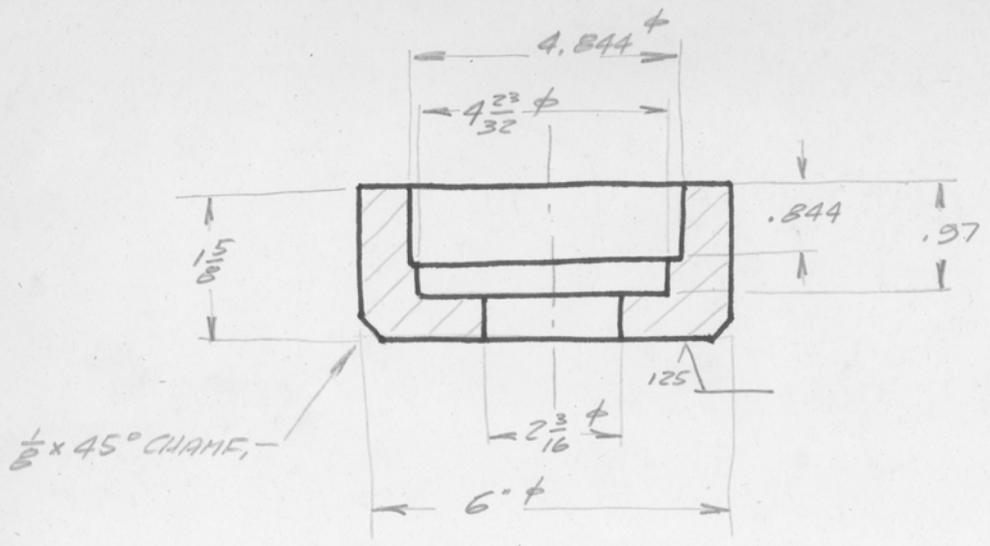


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7-7-78 / *FM*



COUDE' WEST SUPP'T
BEARING BASE

1 - REQ'D
MAT'L. : TOOL STEEL HI CARB. HI CR.
FINISH : AIR HARDEN 58-60 ROCKW.

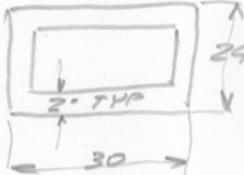
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5-3-78
[Signature]

GUIDE - NEW FRAME SUPPORT

MATERIAL COSTS

WESTERN STL. & CUTTING "LARRY" 286-4532

1 PIECE STL.  29 1 1/2" TH CUT & CLEANUP GRD. B.S.
135.56

1 PIECE STL, 30 x 30 x 1 1/4 CUT & CLEANUP GRD, B.S.
133.84

1 PIECE STL, 15 x 6 x 3 CUT # 37.62

1 PIECE STL, 16 x 16 x 1 1/2 CUT # 42.29

1 PIECE STL, 12 x 6 x 4 CUT # 37.95

2 GUSSETS STL, 4 x 4 @ 45° x 1' CUT 4.10 EACH

\$ 395.41 TOTAL

45.72

Prq.

Steel for crew 40.00

fasteners 125.00

606.13

120 hrs Shop time 3000.00

7 1/2 days @ 25.00 INSTALLATION 875.00

1 1/2 days @ 14.00 4481.13